



Seat Replacement Instructions

Tool Preparation

Tools Needed:
#3 Phillips Screwdriver
Flathead Screwdriver
1/2" Wrench & Socket
16mm Wrench
6mm Allen Head

*All hardware needed for installation will be reused from existing seat assemblies.



Front Backrest Assembly Removal

The entire seat frame does not need to be removed from the vehicle for installation of the new front seat. It is shown removed for demonstration purposes.

STEP 1

Unzip the armrest cover, remove the bolt, and remove the armrest. Retain the bolt for later use. Do this on both sides of the front backrest.

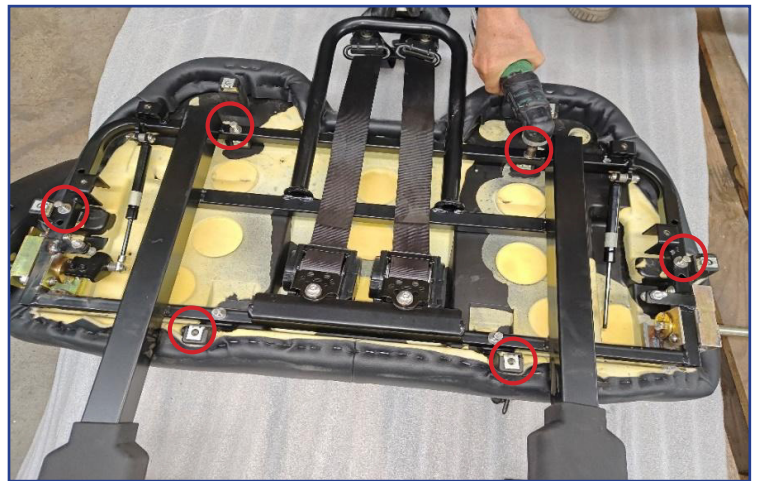
STEP 2

Using a screwdriver and Phillips bit, remove the (10) ten M6x20 screws from the plastic seatback cover. Remove the cover and retain the hardware for later use.



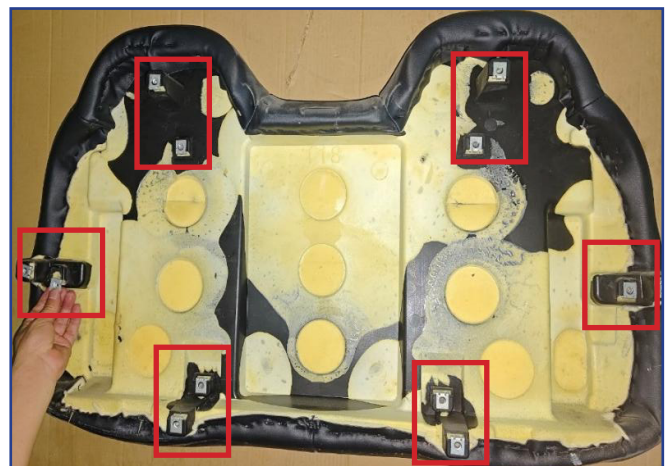
STEP 3

Using a screwdriver and Phillips bit, remove and retain the (6) six M6x45 screws that secure the seatback frame to the seat back. Remove the seat back from the frame.



STEP 4

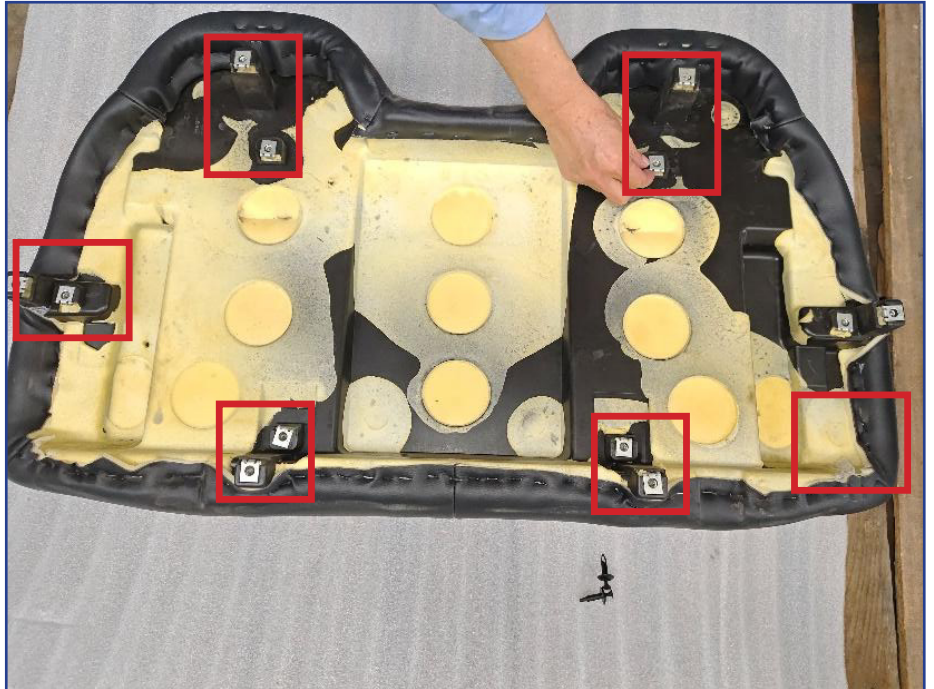
Using a flathead screwdriver, carefully remove and retain all (12) twelve clip nuts installed on the backrest.



Front Backrest Assembly Installation

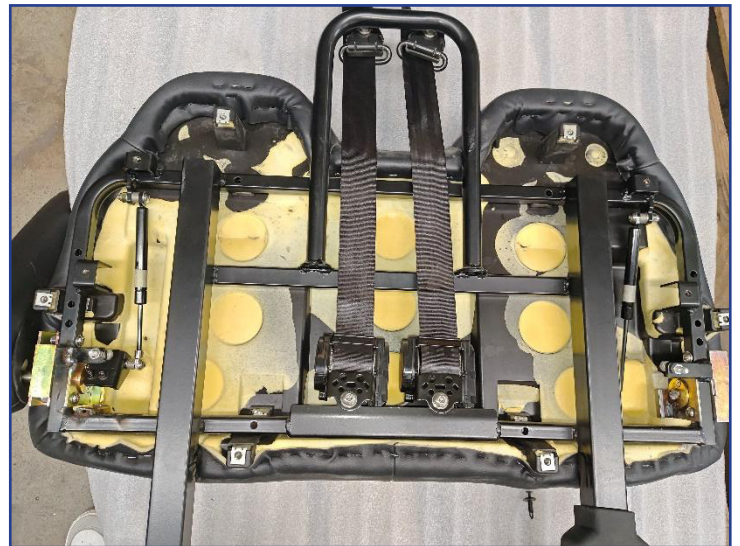
STEP 5

On the new seat, insert the (12) twelve clip nuts into their installation positions as shown.



STEP 6

Align the front backrest onto the front seatback frame.



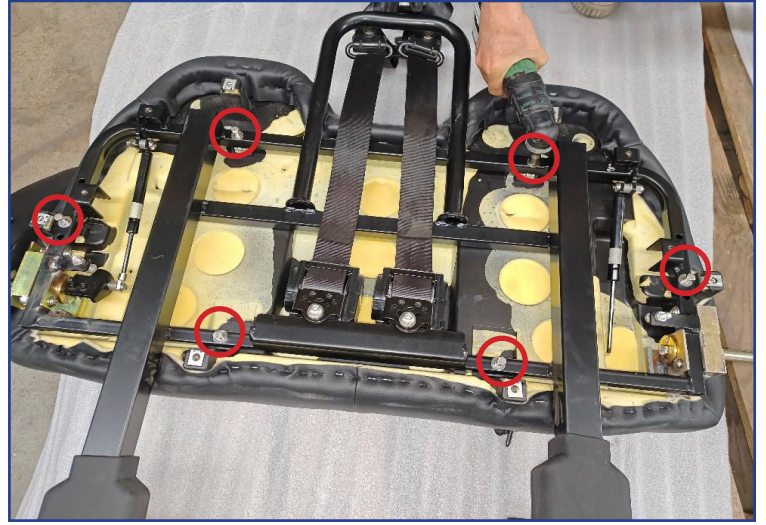
STEP 7

Use a screwdriver to align the holes by inserting it through the front seatback frame holes and into the clip nut holes on the front backrest. Align the 6 mounting holes as shown. Ensure the clips are straight.



STEP 8

After aligning the holes, use the retained M6x45 screws to manually pre-tighten by 3-4 turns into the seatback clip nuts. After all (6) six screws are pre-tightened, tighten symmetrically as shown.



STEP 9

Align the front seatback plastic cover with the protruding holes on the front seatback frame, press firmly, and use a screwdriver to align the holes as shown.



STEP 10

After aligning the holes, use the retained M6x20 screws to pre-tighten onto the front seatback plastic cover. Manually pre-tighten by 3-4 turns. After all (10) ten screws are pre-tightened, use a screwdriver and Phillips bit to tighten symmetrically.



STEP 11

Install the new armrests by aligning the armrest with the mounting point and securing with the retained bolt. Zip up the arm rest cover to complete the installation.

Rear Backrest Assembly Removal

STEP 12

Unzip the armrest cover, remove the bolt, and remove the armrest. Retain the bolt for later use. Do this on both sides of the rear backrest.

STEP 13

Uninstall the second row seat back assembly by removing the (6) six bolts shown. Use a 16mm wrench and 6mm allen head to remove the (2) two bolts securing the seat belts, and a 1/2" wrench and 6mm allen head to remove the (4) four bolts securing the seat assembly to the rear struts. Retain hardware for later use and place seat assembly on a flat workbench.

NOTE: In this demonstration the armrests are still shown on the seat, but they should be removed first to complete this installation.



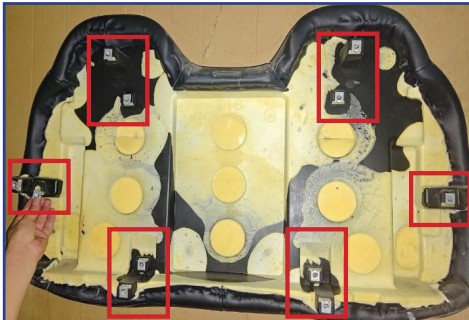
STEP 14

Using a screwdriver and Phillips bit, remove the (10) ten M6x20 screws from the plastic seatback cover. Remove the cover and retain the hardware for later use.



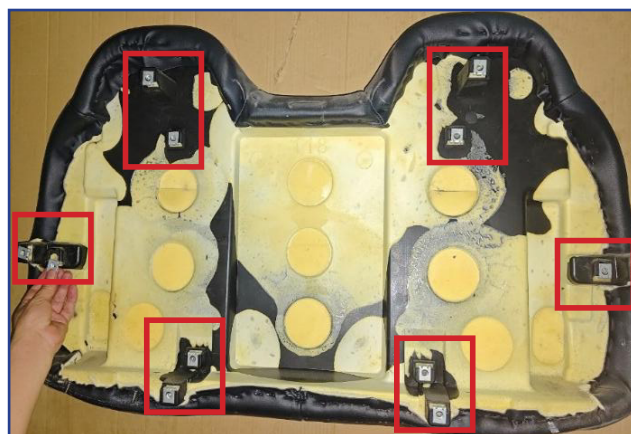
STEP 15

Using a screwdriver and Phillips bit, remove and retain the (6) six M6x45 screws that secure the seatback frame to the seat back. Remove seat frame and set aside.



STEP 16

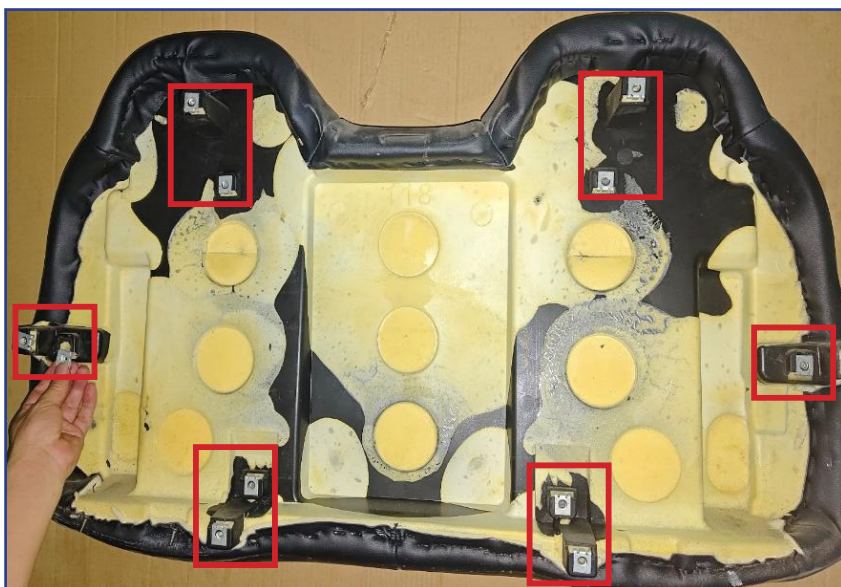
Using a flathead screwdriver, carefully remove and retain all (12) twelve clip nuts installed on the backrest.



Rear Backrest Assembly Installation

STEP 17

On the new seat, insert the (12) twelve clip nuts into their installation positions as shown.



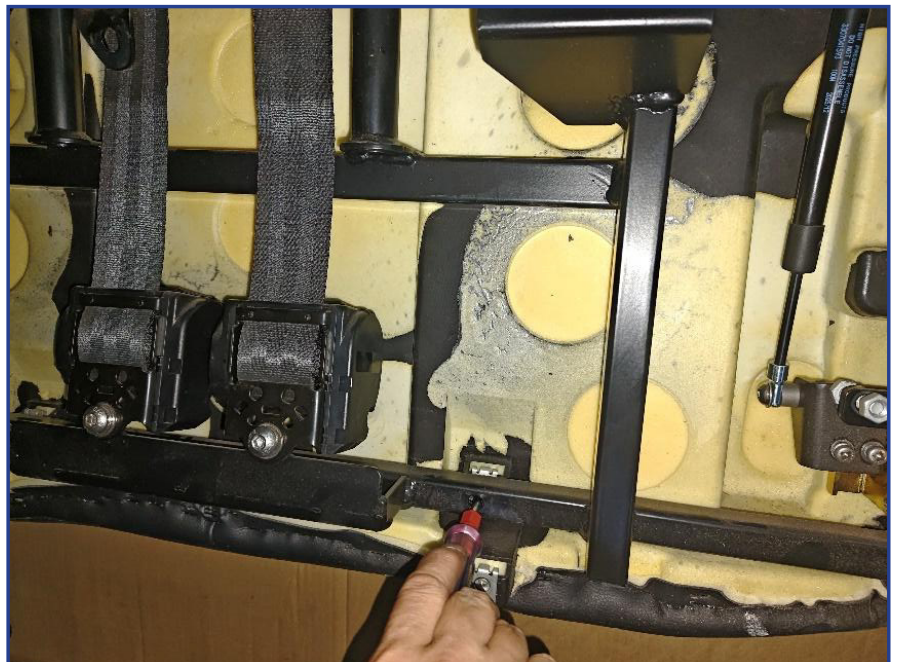
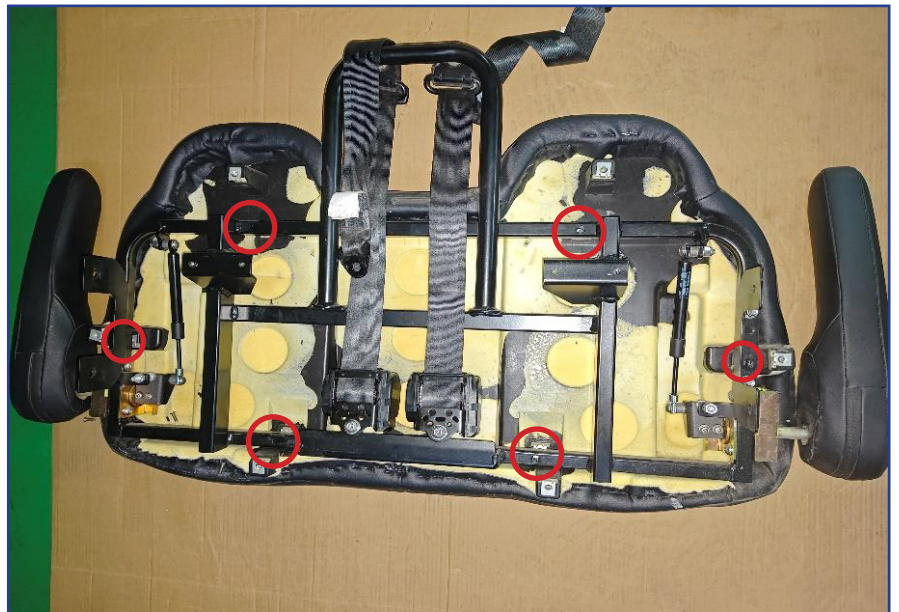
STEP 18

Align the rear backrest onto the rear seatback frame.



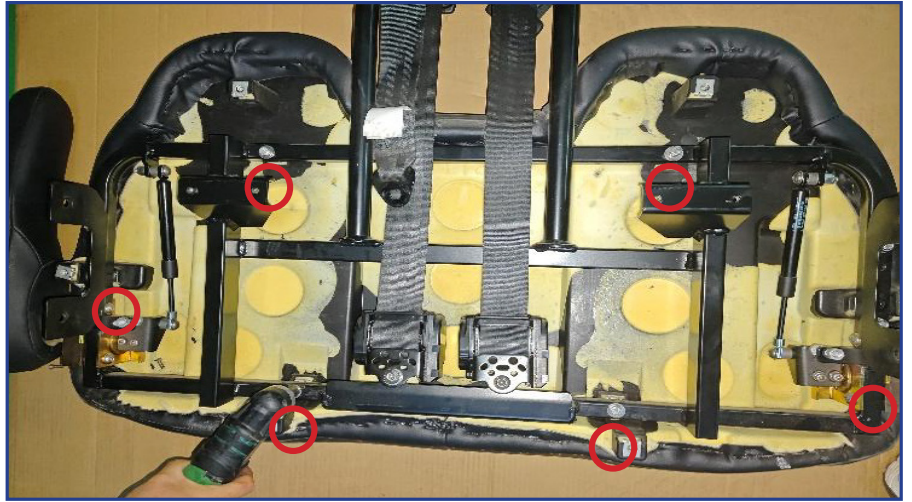
STEP 19

Use a screwdriver to align the holes by inserting it through the rear seatback frame holes and into the clip nut holes on the rear backrest. Align the 6 mounting holes as shown. Ensure the clips are straight.



STEP 20

After aligning the holes, use the retained M6x45 screws to manually pre-tighten by 3-4 turns into the seatback clip nuts. After all (6) six screws are pre-tightened, tighten symmetrically as shown.



STEP 21

Press the rear seatback plastic cover onto the rear backrest as shown.

Use a screwdriver to insert through the holes on the rear cover and into the pre-installed clip nut holes on the backrest assembly. Align all 10 mounting holes as shown.



STEP 22

After aligning the holes, use the retained M6x20 screws to pre-tighten onto the rear seatback plastic cover. Manually pre-tighten by 3-4 turns. After all (10) ten screws are pre-tightened, use a screwdriver and Phillips bit to tighten symmetrically.



STEP 23

Reinstall the second row seat back assembly by securing the (6) six bolts shown. Use a 1/2" wrench and 6mm allen head to reinstall the (4) four bolts securing the seat assembly to the rear struts, then use a 16mm wrench and 6mm allen head to reinstall the (2) two bolts securing the seat belts.



STEP 24

Install the new armrests by aligning the armrest with the mounting point and securing with the retained bolt. Zip up the arm rest cover to complete the installation.

Installation of New Seat Cushion

STEP 25

The seat bottom comes fully assembled and ready to install. Simply lift off the old seat and place the new seat in the existing hinge plates.



INSTALLATION COMPLETE