



Side Step Adjustment Instructions

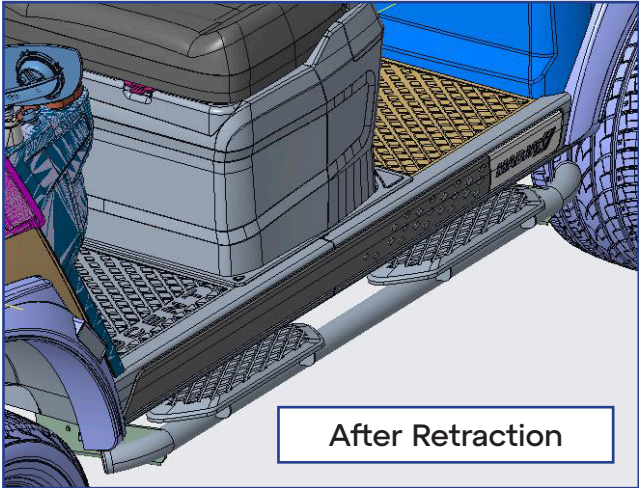
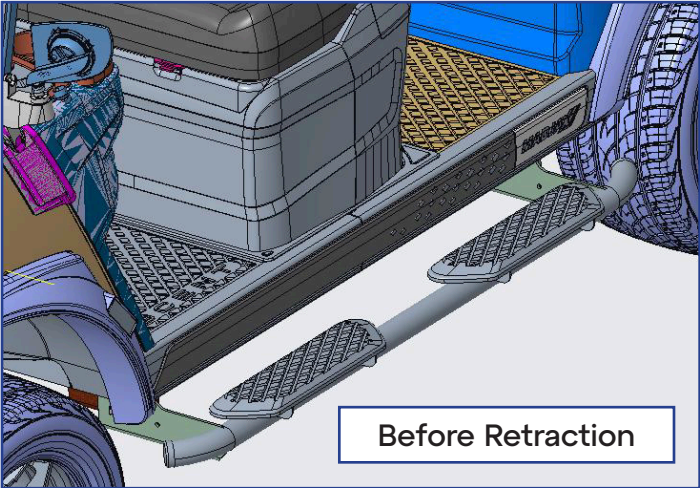
Installation Preparation and Tools

Contents

Part Number	Description	QTY
3301031090	Upper Mounting Plate	4
4101010662	M8 X 55 Coarse Thread Full Thread Hexagon Head Bolt	8
4102020039	M8 Hexagon Flange Lock Nut with Insert Coarse Thread	20
4104010058	M8 Flat Washer	32
3304039846	Side Step	2
4101010125	M8 X 55 Coarse Thread Full Thread Hexagon Head Bolt	12

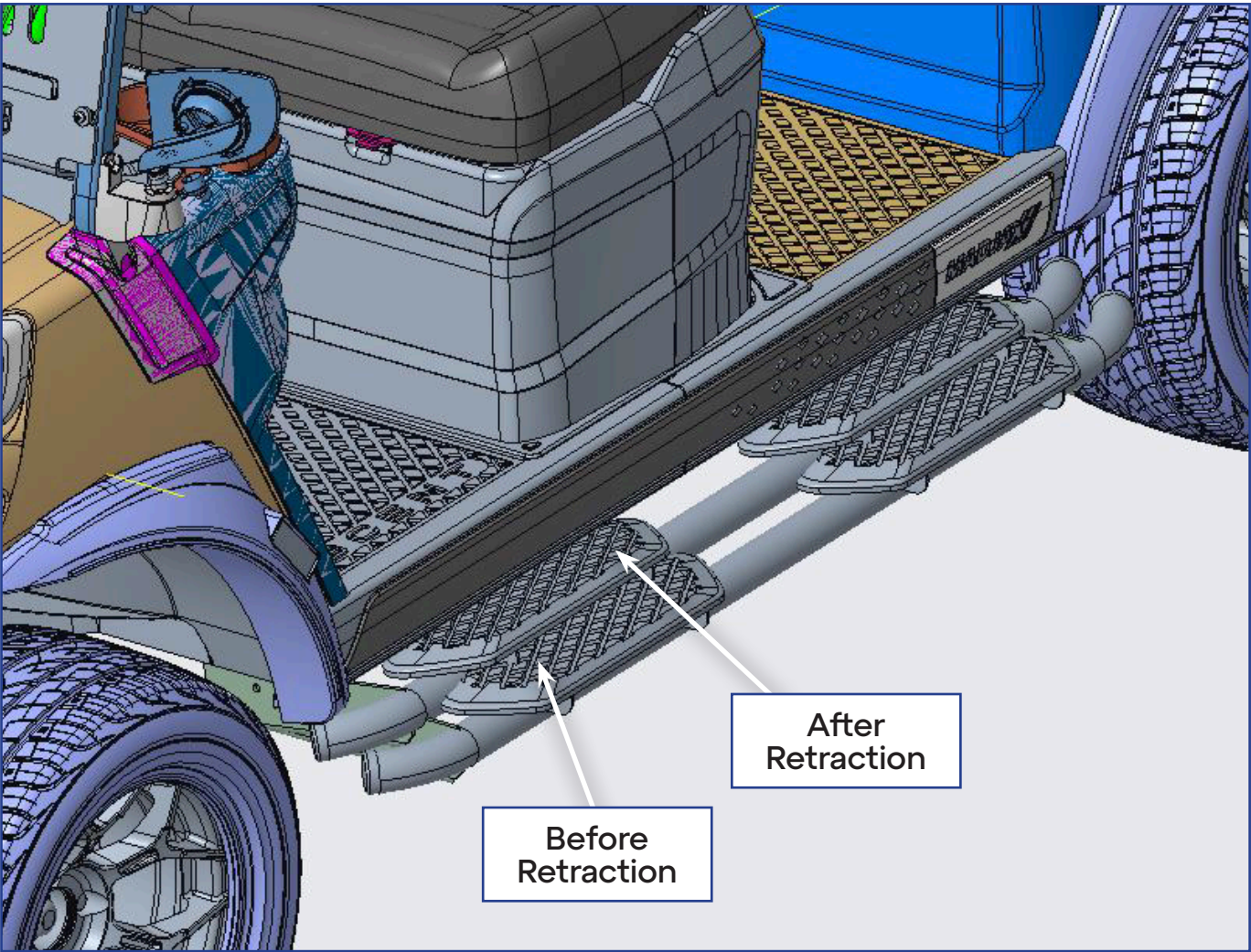
Tools Needed:
13mm Socket
Air Impact wrench
13mm open-end wrench

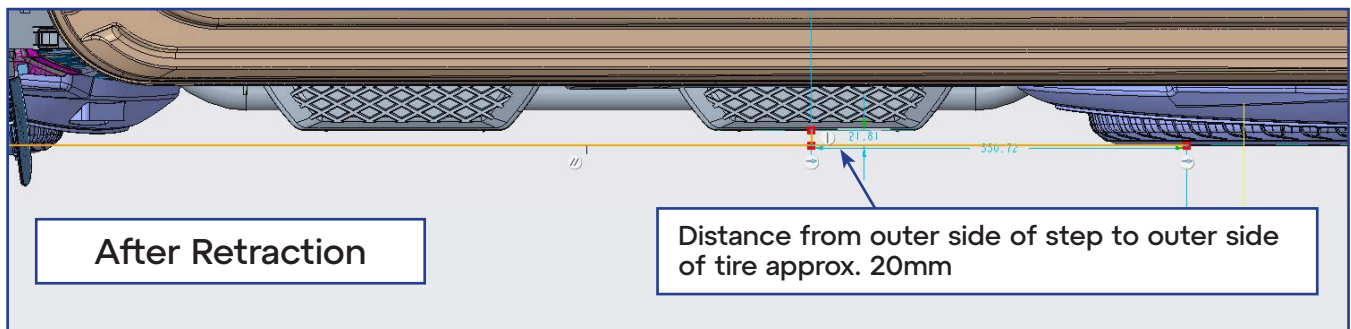
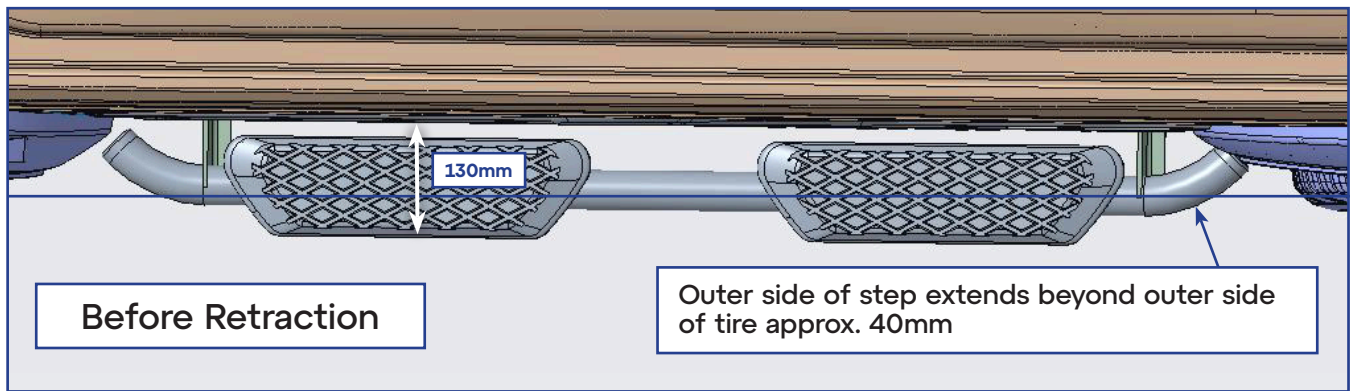
Side Step Retraction: Before and After Comparison



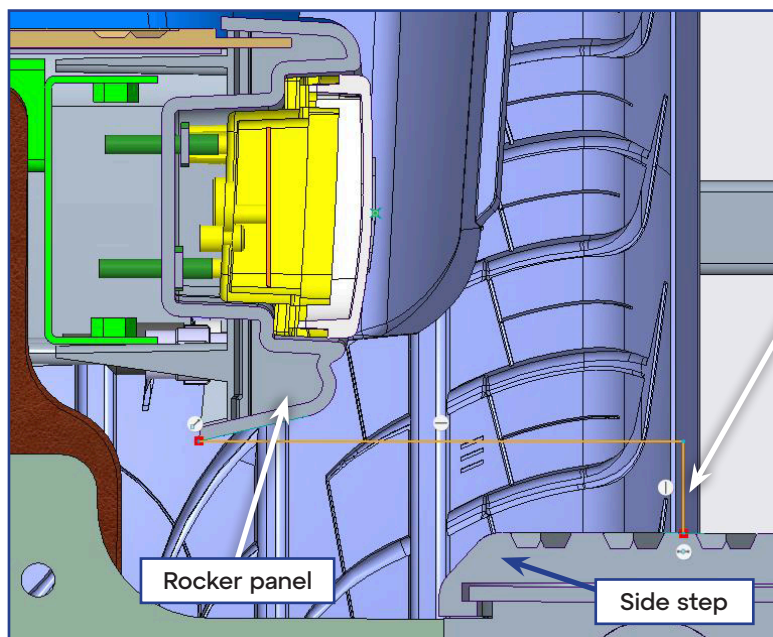
Before Retraction

After Retraction



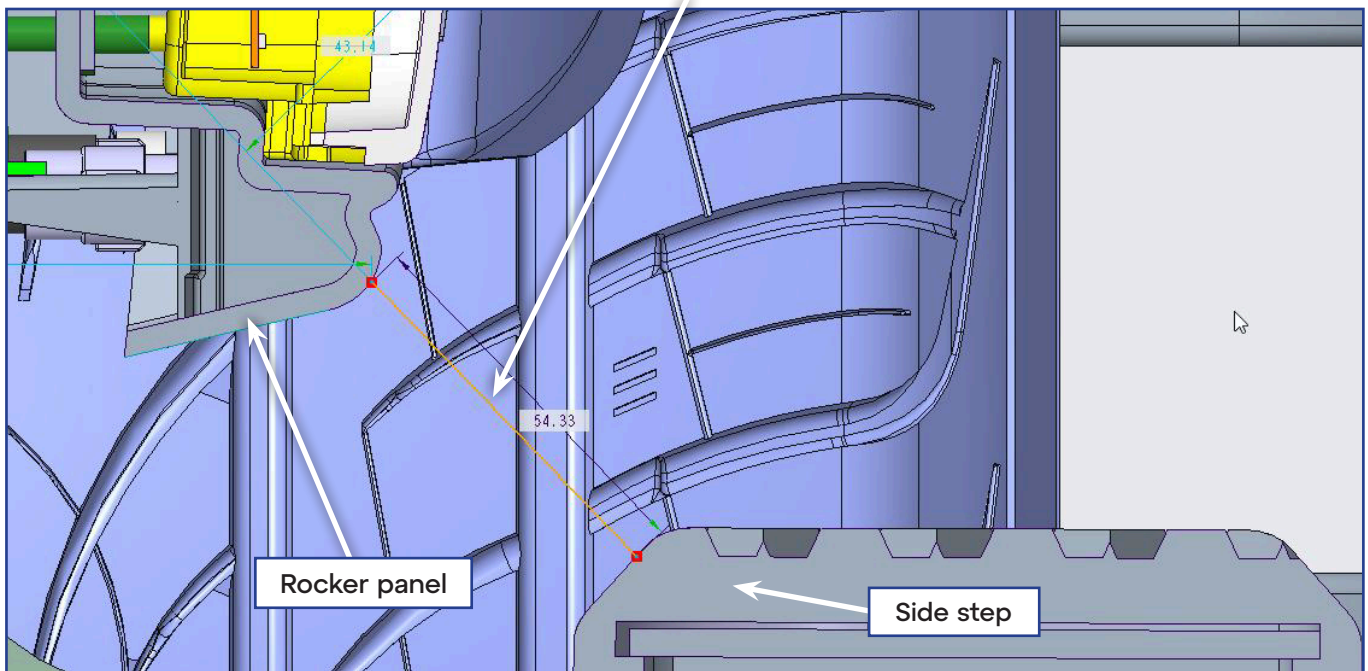


Upper Edge of Side Step Height from Ground

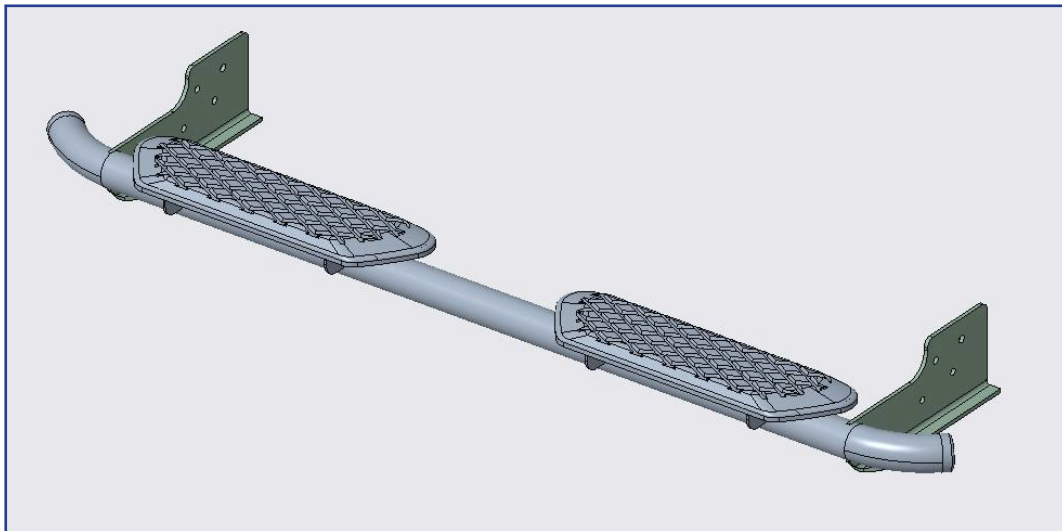


Vertical distance from upper edge of step to lowest point of rocker panel: 25mm

Gap between upper edge of step and rocker panel middle: approx. 54mm

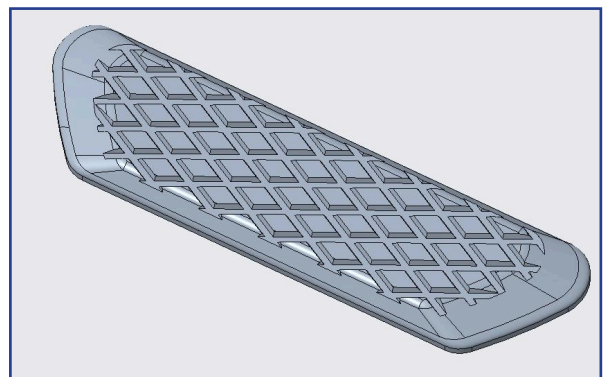
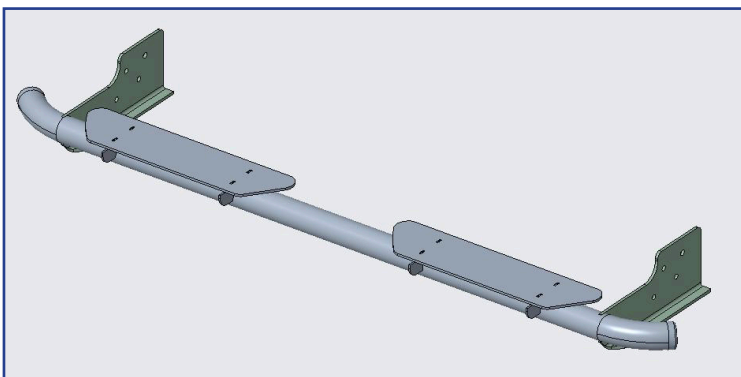


Side Step Style



Side step frame is made of iron

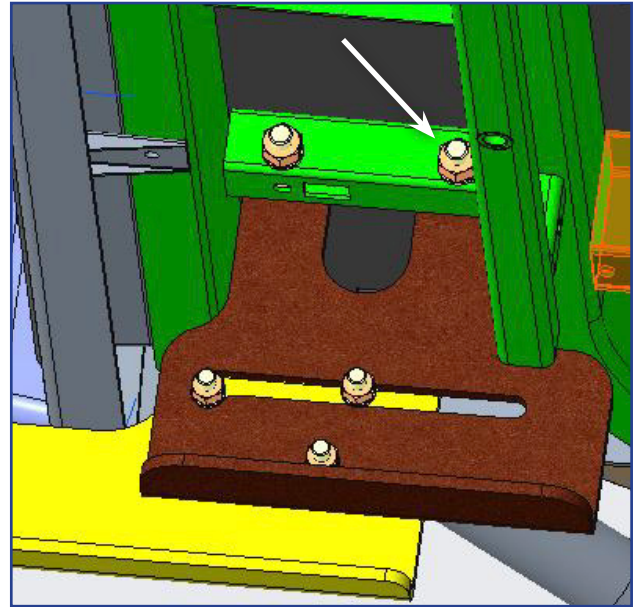
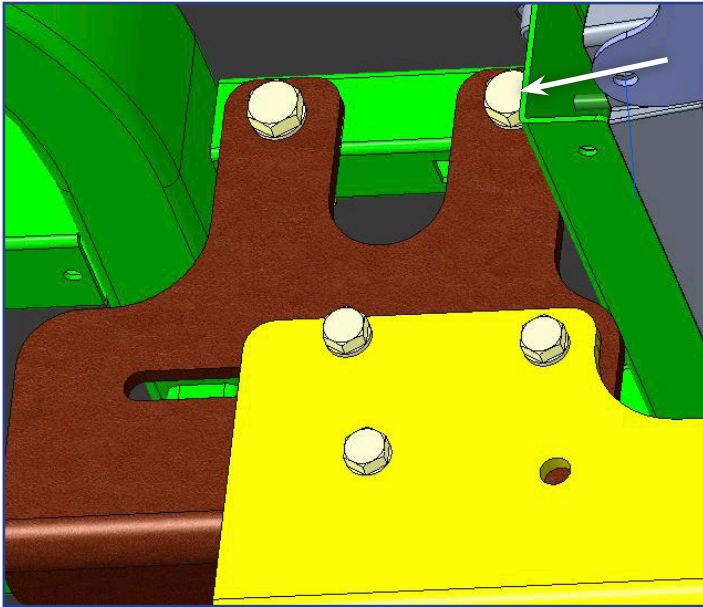
Rubber sleeve is directly fitted onto the side step body.



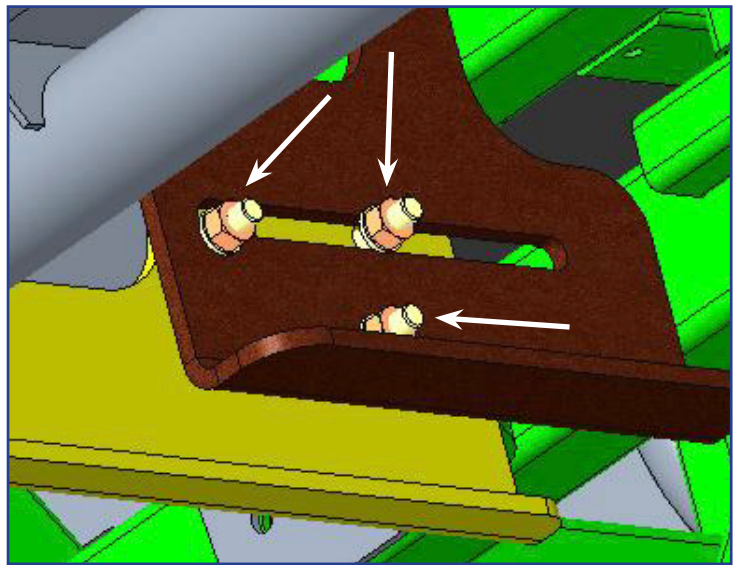
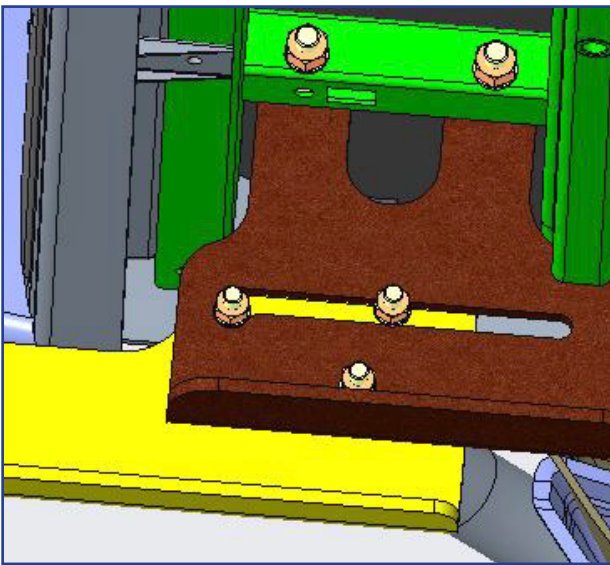
Side Step Normal Vehicle Installation State

STEP 1

First, use an air impact wrench + 13mm open-end wrench to secure the upper mounting bracket to the frame using M8×55 coarse thread full thread hexagon head bolts + M8 plain washers + M8 hexagon flange lock nuts with insert coarse thread.



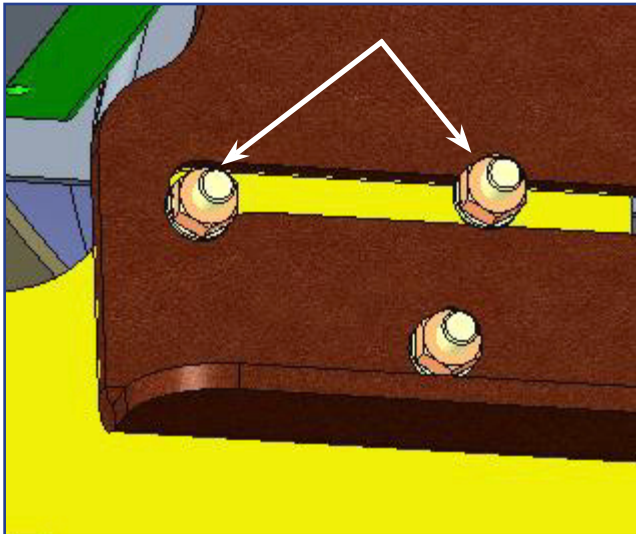
The step and the upper mounting bracket are also connected using M8×30 coarse thread full thread hexagon head bolts, M8 plain washers, and M8 hexagon flange lock nuts with insert coarse thread.



Step Retraction Procedure

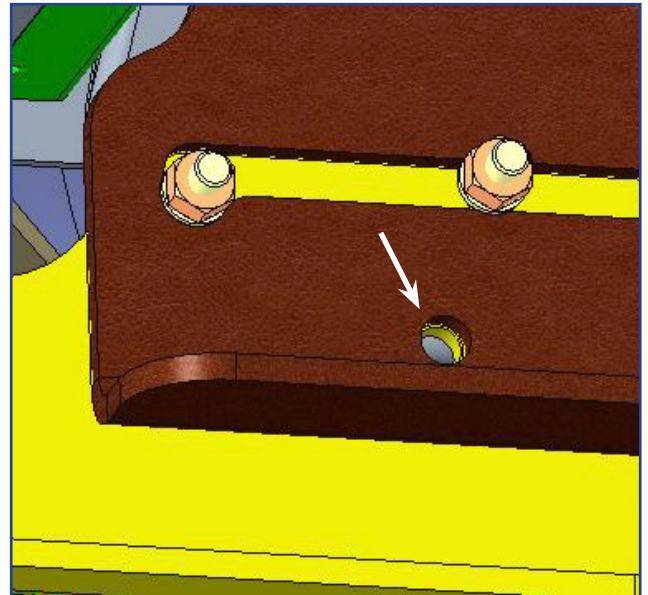
STEP 1

Use two 13mm open-end wrenches to loosen the upper nut. **Note:** Do not remove it.



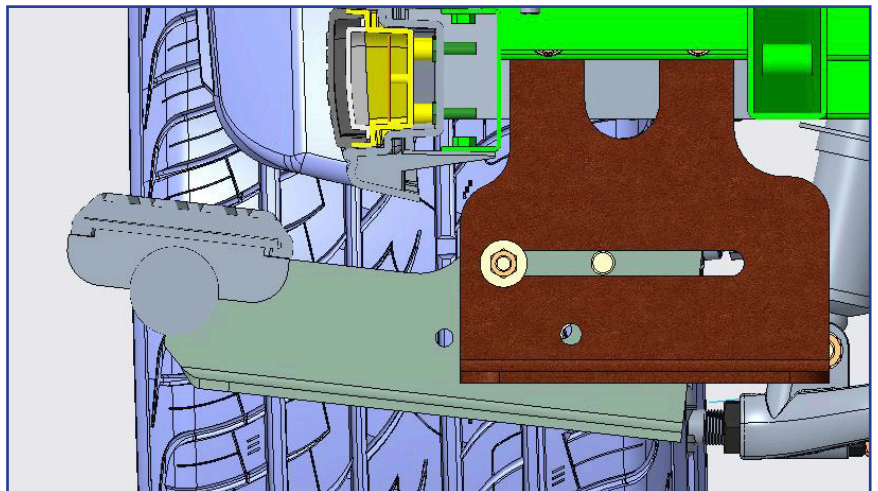
STEP 2

Remove the lower bolt.



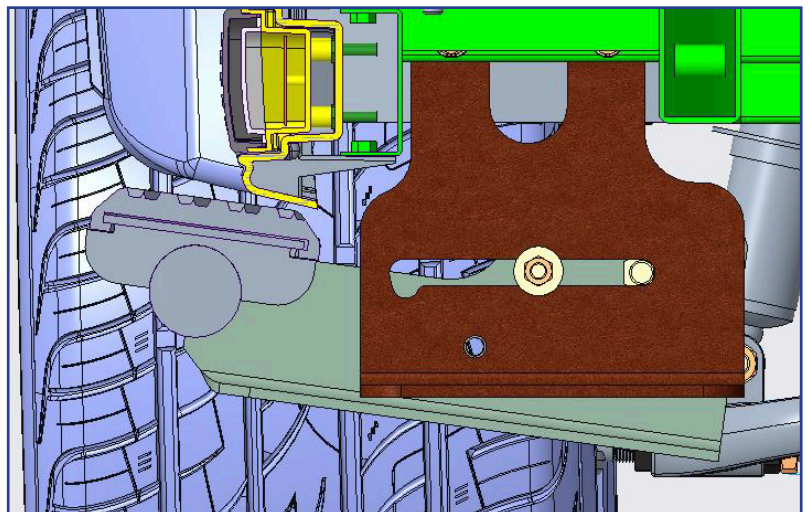
STEP 3

Lift the side step upwards.



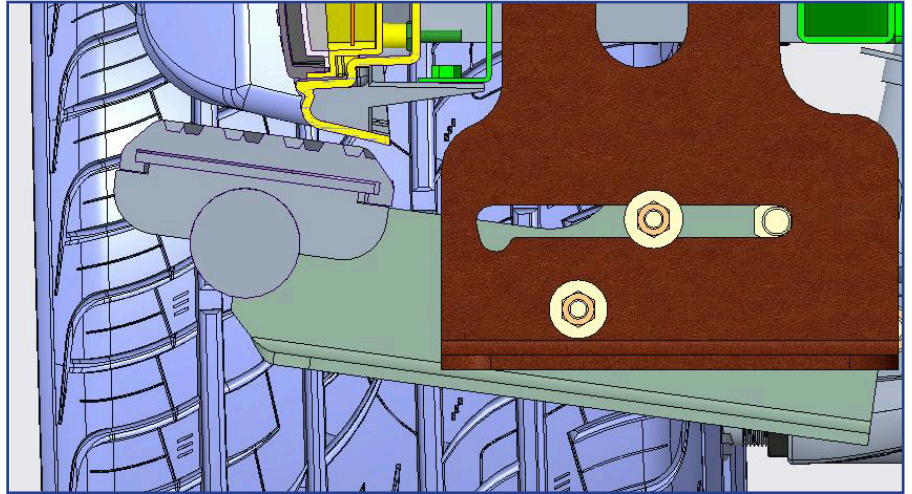
STEP 4

Push the side step inwards all the way to the end.



STEP 5

Reinstall the previously removed lower bolt into the lower hole and tighten. Also tighten the upper nut.



INSTALLATION COMPLETE

Note

After installing the side step, if the cart needs to be moved using the forklift, it must be placed the wooden blocks under the main beam to ensure they are lower than the side step surfaces on both sides. If the forks of the forklift reach the side step, it will may damage the side step.

