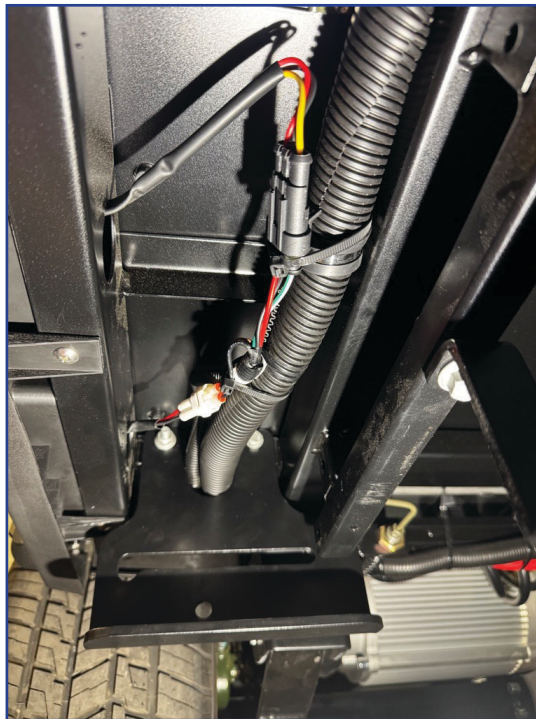




Side Step Installation Instructions

IMPORTANT: Disconnect the vehicle battery before beginning this installation, as the main wiring harness will be repositioned.

Remove the necessary harness clamps to provide sufficient slack in the main wiring harness. Route the harness through the opening in the frame-mounted side step bracket, ensuring the harness is not pinched, twisted, or under tension.

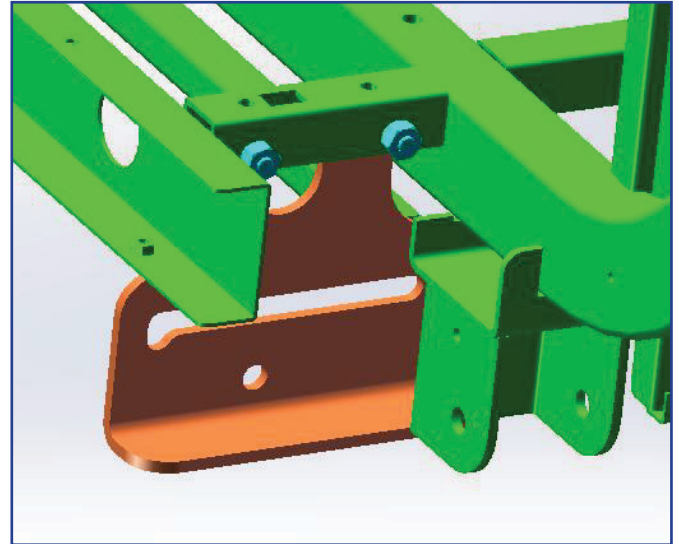
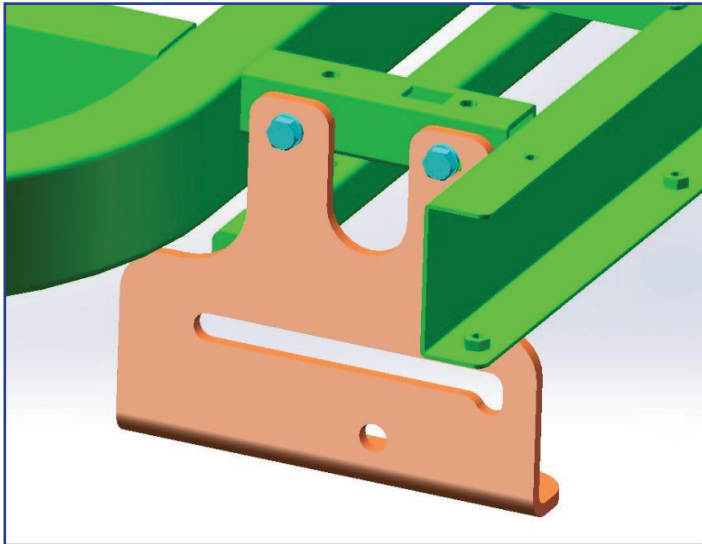
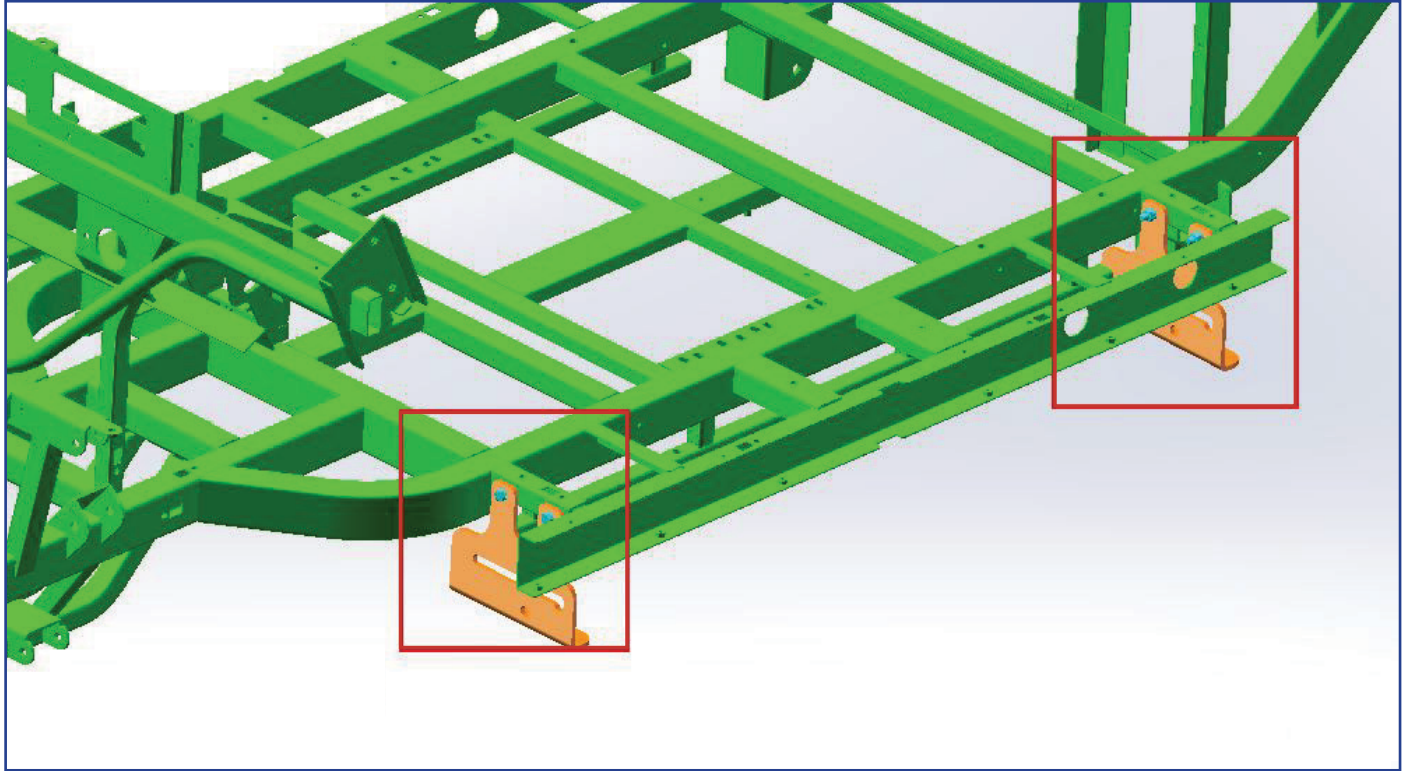


Contents

Part Number	Description	QTY
3301031090	Mounting Bracket	4
3304039846	Side Step	2
3408014163	Side Step Rubber Pad	4
4101010125	Coarse-Threaded Full-Threaded Hexagonal Head Bolt - GB/T 5783-M8×30	12
4101010662	Coarse-Threaded Full-Threaded Hexagonal Head Bolt - GB/T 5783-M8×55	8
4102020039	Metal Insert Coarse-Tooth Hexagonal Flange Surface Locking Nut - GB/T 6187.1-M8	20
4104010058	Flat Washer - GB/T 97.1-8	32

STEP 1**Fixing the Upper Mounting Plate to the Frame**

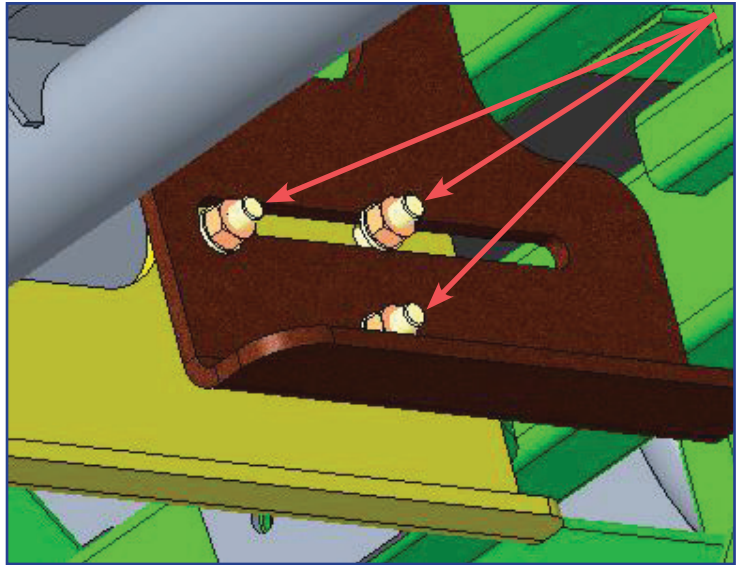
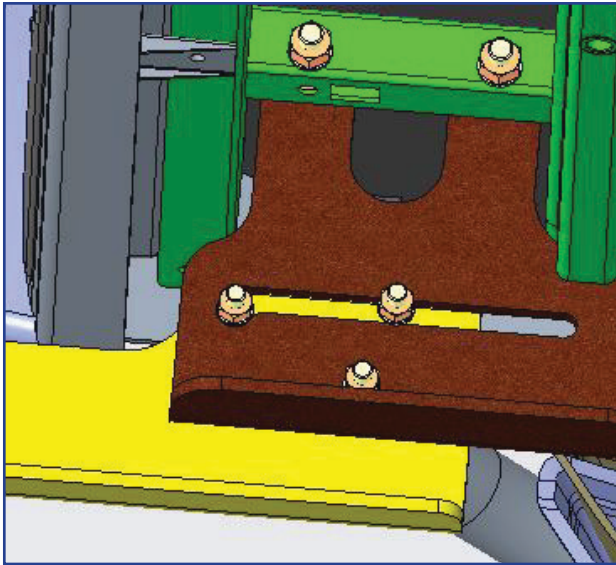
First, use an air impact wrench and a 13mm open-end wrench to secure the upper mounting bracket to the frame using M8×55 coarse thread full thread hexagon head bolts, M8 flat washers, and M8 metal-insert coarse thread hexagon flange locknuts.



Note: The installation position must be consistent. Do not install the plate on the other side of the tube, it must be placed on the side closest to the front of the vehicle.

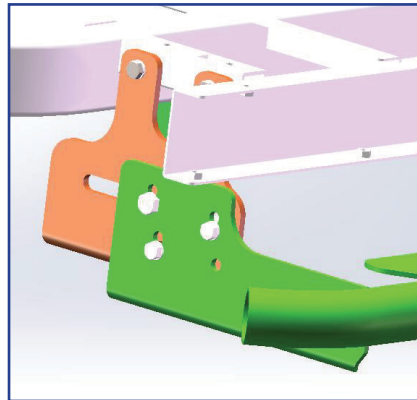
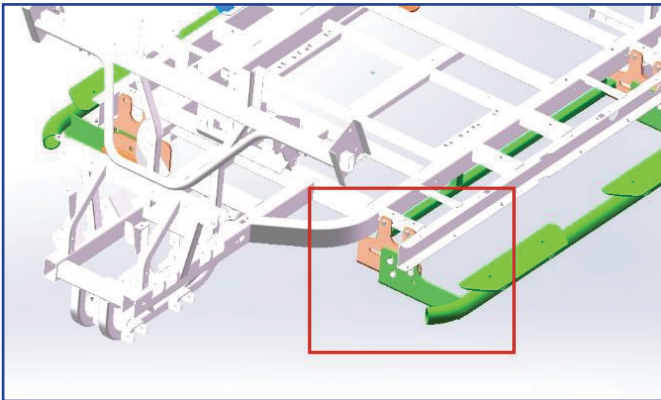
STEP 2**Connecting the Pedal to the Upper Mounting Plate**

The pedal and the upper mounting plate are also connected using M8×30 coarse thread full-thread hexagon head bolts, M8 flat washers, and M8 metal-insert coarse thread hexagon flange locknuts.

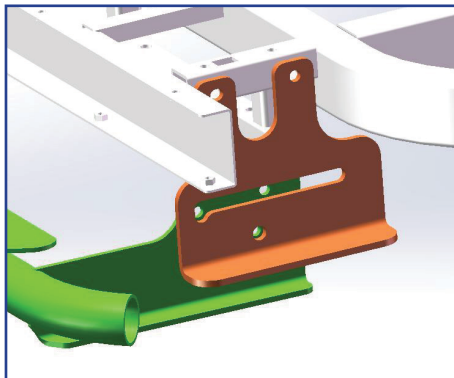
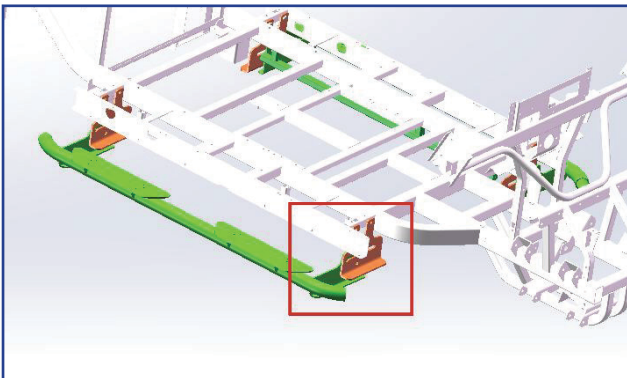


Note: The bending direction of the bent plate on the upper mounting plate is opposite on the left-hand and right-hand sides of the frame, as shown in the illustration below.

(Left side (Driver side) and right side (Passenger side) of the frame have reverse bending directions.)



Left side (Driver side)
of frame



Right side (Passenger
side) of frame

INSTALLATION COMPLETE