Remove all rear accessories (if any), canopy, struts, bumper, motor cover, front seat and bracket. Retain canopy hardware. Use brace to support canopy.

Install bumper with hardware from Pack 1.
Slide footrest bracket between main seat frame brackets and bumper. Install footrest using hardware from Pack 1.

Attach seat frame to the front portion of the main frame brackets using hardware from Pack 2.

(A) Install main seat frame brackets and front seat lean back brackets to front with retained hardware. (B) Using 8mm hardware from Pack 1, mount middle bracket to cart.

**IMPORTANT:** Do not tighten hardware until Step 10 is complete.

Attach seat frame to the rear portion of the main frame brackets using hardware from Pack 2.
7. Attach seat back support and armrests using hardware from Pack 3.

8. Attach footrest brackets to footrest and armrests using hardware from Pack 3.

9. Attach seat back brackets to seat back using hardware from Pack 4 and tighten.

10. Attach seat back to seat back support using hardware from Pack 5. Tighten all hardware.
1. Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes.

2. Make sure the thickest part of the seat bottom points towards the footrest. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using provided hardware from pack 6 and tighten the seat bottom to seat frame as shown.

Attach struts to seat back support using hardware from Pack 5.

Attach canopy using hardware from Step 1.
Hardware Pack

Pack 1
2  8x30mm Hex Bolt
4  10x30mm Hex Bolt
8  10x20mm Flat washer
4  8x17mm Flat washer
2  8mm Lock nut
4  10mm Lock nut

Pack 2
4  10x25mm Hex Bolt
8  10x20mm Flat washer
4  10mm Lock nut

Pack 3
6  10x70mm Hex Bolt
2  10x40mm Countersunk
14 10x20mm Flat washer
8  10mm Lock nut
2  Rubber spacer

Pack 4
4  6x25mm Hex Bolt
4  6mm lock washer
4  6x17mm Flat washer

Pack 5
4  10x70mm Hex Bolt
2  10x45mm Hex Bolt
12 10x20mm Flat washer
6  10mm Lock nut

Pack 6
8  8x35mm Countersunk

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